

SECTION 10 14 19

ALUMINUM LETTERS

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Furnishing and mounting of aluminum letters.
 - 2. Furnishing and mounting of aluminum numerals.

1.2 SUMMARY

- A. Comply with requirements of Section 01 33 00.
- B. Submit letter layout following determination of verbiage through Contractor to Architect in accordance with General Conditions.

1.3 SIZE AND VERBIAGE

- A. Provide five (4) numerals 12" high. Numbers: 1359

PART 2 PRODUCT

2.1 MATERIAL

- A. Cast aluminum numbers where shown on the drawings shall be as manufactured by A.R.K. Ramos Oklahoma City, OK, The Southwell Co., San Antonio, TX, OMC Industries, Inc., Gemini Incorporated, Cannon Falls, Minnesota, or approved alternate.
- B. Letters and numerals shall be Helvetica Medium 521.
- C. Numerals shall be cast from F-214 aluminum alloy, 1" thick.
- D. Numeral Finish: Painted baked enamel to match MWP-2

PART 3 EXECUTION

3.1 INSTALLATION

- A. Numerals shall be mounted to metal panel wall. Provide blocking behind.
- B. Letters shall be projected mounting, minimum 1/2" from mounting surface, using extended masonry anchors or threaded screws. Set anchors in epoxy cement. Holes to be thoroughly cleaned prior to setting.

END OF SECTION

10 14 19-1